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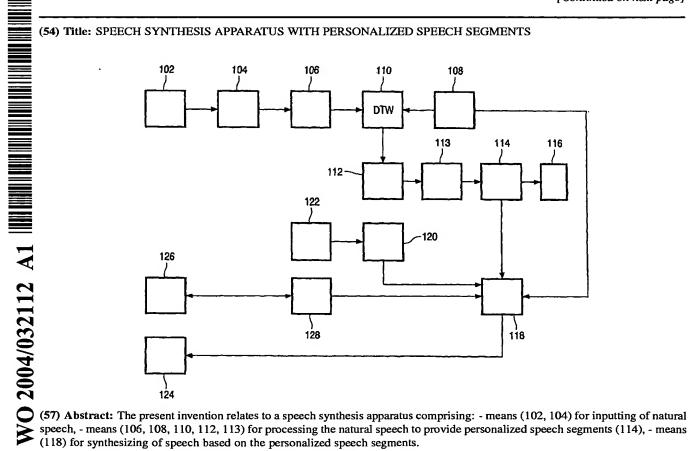
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speech, - means (106, 108, 110, 112, 113) for processing the natural speech to provide personalized speech segments (114), - means (118) for synthesizing of speech based on the personalized speech segments.